



Vertical Farming: Revolutionizing Sustainable Agriculture in the 21st Century

**Puspa Parameswari ^{a++}, Modi Ragini ^{b#}, Vishal Singh ^{ct},
Ramesha N M ^{d#}, Awanindra Kumar Tiwari ^e,
Ningaraj Belagalla ^{ft}, Saurabh Raj Pandey ^{g†}
and Shivaji Narayan Kolekar ^{h#}**

^a Department of Agronomy, Punjab Agricultural University, Ludhiana, India.

^b Department of Extension and Communication Management, CCSc., UAS, Dharwad, Karnataka- 580 005, India.

^c Lords University, Alwar, Rajasthan, India.

^d Division of Entomology, Indian Agricultural Research Institute, New Delhi -110012, India.

^e Plant Protection- Entomology, Krishi Vigyan Kendra, Chandra Shekhar Azad University of Agriculture and Technology, Kanpur, UP, India.

^f Department of Entomology, Mysore University, India.

^g Department of Agronomy, Institute of Agricultural Sciences, BHU, Varanasi, 221005, India.

^h Horticulture (Fruit Science), Dr. Panjabrao Deshmukh Krishi Vidyapeeth, Akola, India.

Authors' contributions

This work was carried out in collaboration among all authors. All authors read and approved the final manuscript.

Article Information

DOI: 10.9734/JSRR/2024/v30i52009

Open Peer Review History:

This journal follows the Advanced Open Peer Review policy. Identity of the Reviewers, Editor(s) and additional Reviewers, peer review comments, different versions of the manuscript, comments of the editors, etc are available here:

<https://www.sdiarticle5.com/review-history/115857>

Review Article

Received: 10/02/2024

Accepted: 15/04/2024

Published: 17/04/2024

⁺⁺ Ph.D Research Scholar;

[#] Ph.D Scholar;

[†] Assistant Professor;

[‡] Research Scholar;

*Corresponding author: E-mail: dr.raganimodi@gmail.com;

ABSTRACT

Vertical farming has emerged as a revolutionary approach to sustainable agriculture in the 21st century, addressing the challenges of population growth, urbanization, and climate change. This article provides a comprehensive overview of vertical farming technologies, strategies for soil and water conservation, and the potential benefits and limitations of this innovative agricultural system. The article explores the history and development of vertical farming, the various types of vertical farming systems, and the key components and technologies involved. It also discusses the environmental, economic, and social implications of vertical farming, including its potential to reduce land use, water consumption, and carbon emissions, while increasing crop yields and food security. The article presents case studies of successful vertical farming projects around the world and identifies future research and development needs to further advance this field. The potential of vertical farming to transform the agricultural landscape and contribute to sustainable urban development is highlighted, along with the challenges and opportunities for widespread adoption. The article concludes with recommendations for policymakers, researchers, and practitioners to support the growth and development of vertical farming as a sustainable solution for meeting the food demands of a growing global population.

Keywords: Vertical farming; sustainable agriculture; soil conservation; water conservation; urban agriculture; controlled environment agriculture; hydroponics; aeroponics.

1. INTRODUCTION

The world faces significant challenges in meeting the food demands of a growing population, while also addressing the environmental impacts of traditional agriculture. By 2050, the global population is expected to reach 9.7 billion, requiring a 70% increase in food production [1]. At the same time, climate change, land degradation, and water scarcity are putting increasing pressure on agricultural systems worldwide [2]. Vertical farming has emerged as a promising solution to these challenges, offering a sustainable and efficient approach to food production in urban areas.

Vertical farming involves growing crops in vertically stacked layers or shelves, often in controlled indoor environments using artificial lighting and hydroponic or aeroponic systems [3]. This allows for year-round crop production, regardless of weather conditions or seasonal variations, and can produce high yields in a small footprint. Vertical farming can also reduce the environmental impacts of traditional agriculture, such as land use, water consumption, and carbon emissions, while increasing food security and resilience to climate change [4].

This article provides a comprehensive overview of vertical farming technologies, strategies for soil and water conservation, and the potential benefits and limitations of this innovative agricultural system. The article explores the history and development of vertical farming, the

various types of vertical farming systems, and the key components and technologies involved. It also discusses the environmental, economic, and social implications of vertical farming, including its potential to reduce land use, water consumption, and carbon emissions, while increasing crop yields and food security. The article presents case studies of successful vertical farming projects around the world and identifies future research and development needs to further advance this field. The potential of vertical farming to transform the agricultural landscape and contribute to sustainable urban development is highlighted, along with the challenges and opportunities for widespread adoption.

2. HISTORY AND DEVELOPMENT OF VERTICAL FARMING

The concept of vertical farming can be traced back to the ancient hanging gardens of Babylon, but the modern idea was first proposed by Dickson Despommier, a professor at Columbia University, in 1999 [5]. Despommier envisioned a system of multi-story buildings that could grow crops using hydroponic or aeroponic techniques, reducing the need for land and water resources [6]. Since then, several vertical farming projects have been developed around the world, ranging from small-scale rooftop gardens to large-scale commercial operations [7]. One of the earliest examples of modern vertical farming was the Vertical Farm Project, launched by the non-profit organization Sky Vegetables in 2009 [8].

In 2011, the first commercial vertical farm, called Sky Greens, was established in Singapore [9]. The farm uses a proprietary rotating tower system to grow vegetables in a land-scarce urban environment, producing up to 10 times more yield per unit area than traditional outdoor farms. Since then, several other commercial vertical farms have been established in cities around the world, including AeroFarms in Newark, New Jersey, and Plenty in San Francisco, California [10]. The development of vertical farming has been driven by advances in technologies such as LED lighting, sensors, and automation, as well as growing concerns about food security, sustainability, and climate change [11,12].

3. TYPES OF VERTICAL FARMING SYSTEMS

There are several types of vertical farming systems, each with its own advantages and limitations. The most common types include:

1. **Hydroponic Systems:** Hydroponic systems involve growing plants in nutrient-rich water instead of soil. The water is circulated through the system, providing the plants with the necessary nutrients and oxygen [13]. Hydroponic systems can be further classified into several subtypes, including: a. Nutrient Film Technique (NFT): In NFT systems, a thin film of nutrient solution is continuously circulated over the roots of the plants, which are suspended in channels or troughs [14]. b. Deep Water Culture (DWC): In DWC systems, plants are suspended in a deep reservoir of nutrient solution, with their roots fully submerged [15]. c. Ebb and Flow: In ebb and flow systems, plants are grown in a tray or bed that is periodically flooded with nutrient solution and then drained [16].
2. **Aeroponic Systems:** Aeroponic systems involve growing plants in a mist environment, where the roots are exposed to nutrient-rich water droplets [17]. The roots are suspended in air and periodically misted with a fine spray of nutrient solution, providing them with the necessary moisture and nutrients [18].
3. **Aquaponic Systems:** Aquaponic systems combine hydroponics with aquaculture, using fish waste to provide nutrients for the plants [19]. In these systems, fish are raised in tanks, and their waste is broken

down by bacteria into nutrients that can be absorbed by the plants. The plants, in turn, help to filter and purify the water for the fish [20].

4. **Soil-Based Systems:** Soil-based systems involve growing plants in soil or other growing media, often using vertical structures such as shelves or trays [21]. These systems can be further classified into several subtypes, including: a. Container Farming: In container farming systems, plants are grown in individual containers or pots, which can be stacked vertically to maximize space utilization [22]. b. Vertical Greenhouses: Vertical greenhouses are multi-story structures that use natural or artificial lighting to grow crops in soil or other growing media [23]. c. Living Walls: Living walls are vertical structures that use a variety of growing media, such as felt or foam, to support the growth of plants [24].

4. KEY COMPONENTS AND TECHNOLOGIES

Vertical farming systems rely on several key components and technologies to optimize plant growth and resource efficiency. These include:

1. **Lighting:** Artificial lighting is a critical component of vertical farming, as it allows for year-round crop production and precise control over the light spectrum and intensity [25]. LED lights are commonly used due to their energy efficiency, durability, and ability to emit specific wavelengths of light that are optimal for plant growth [26]. Other types of artificial lighting used in vertical farming include high-pressure sodium (HPS) lamps and metal halide lamps [27].
2. **Climate Control:** Vertical farming systems require precise control over temperature, humidity, and air circulation to optimize plant growth and prevent disease [28]. This is typically achieved through the use of heating, ventilation, and air conditioning (HVAC) systems, as well as fans, dehumidifiers, and other climate control devices [29]. Some vertical farming systems also use advanced technologies such as machine learning algorithms to optimize climate control based on real-time data from sensors [30].

3. **Sensors and Monitoring:** Sensors and monitoring systems are used to track key parameters such as temperature, humidity, light intensity, nutrient levels, pH, and water quality in real-time [31]. This data is used to make adjustments to the growing environment and optimize plant growth, as well as to detect and prevent problems such as nutrient deficiencies or disease outbreaks [32]. Common types of sensors used in vertical farming include temperature and humidity sensors, pH sensors, electrical conductivity sensors, and light sensors [33].
4. **Automation and Robotics:** Automation and robotics technologies are increasingly being used in vertical farming to reduce labor costs, improve efficiency, and optimize plant growth [34]. Examples of automation technologies used in vertical farming include:
 - a. Automated Seeding and Transplanting: Robotic systems can be used to precisely plant and transplant seeds and seedlings, reducing labor costs and improving consistency [35].
 - b. Automated Harvesting: Robotic systems can be used to harvest crops, reducing labor costs and improving the speed and accuracy of harvesting [36].
 - c. Automated Nutrient Delivery: Automated systems can be used to precisely deliver nutrients to plants based on real-time sensor data, optimizing plant growth and reducing waste [37].
 - d. Automated Environmental Control: Automated systems can be used to optimize temperature, humidity, and other environmental parameters based on real-time sensor data, improving plant growth and reducing energy costs [38].

Table 1. Comparison of the advantages and limitations of each type of vertical farming system

System Type	Advantages	Limitations
Hydroponic	<ul style="list-style-type: none"> - Efficient water and nutrient use - Precise control over growing conditions - High yields and fast growth rates 	<ul style="list-style-type: none"> - Requires technical expertise and infrastructure - Risk of nutrient imbalances and deficiencies - Limited range of crops
Aeroponic	<ul style="list-style-type: none"> - Efficient water and nutrient use - Precise control over growing conditions - High oxygen levels for root growth 	<ul style="list-style-type: none"> - Requires technical expertise and infrastructure - Risk of system failures and root damage - Limited range of crops
Aquaponic	<ul style="list-style-type: none"> - Sustainable and efficient nutrient cycling - Produces both fish and plants - Reduces waste and water usage 	<ul style="list-style-type: none"> - Requires technical expertise and infrastructure - Risk of disease transmission between fish and plants - Limited range of fish and plant species
Soil-Based	<ul style="list-style-type: none"> - Familiar growing medium for many crops - Allows for a wider range of crops - Can be less technical and expensive 	<ul style="list-style-type: none"> - Less efficient water and nutrient use - Requires more space and labor - Risk of soil-borne pests and diseases

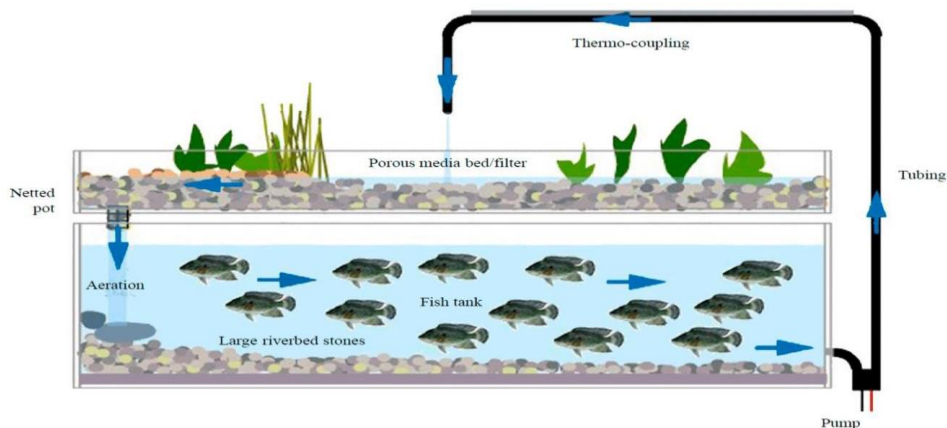


Fig. 1. Illustrates the key components of a typical vertical farming system

5. ENVIRONMENTAL BENEFITS

Vertical farming offers several potential environmental benefits compared to traditional agriculture. These include:

1. **Reduced Land Use:** Vertical farming can produce high yields in a small footprint, reducing the amount of land required for food production [39]. This is particularly important in urban areas where land is scarce and expensive, as well as in regions where agricultural land is being lost to urbanization, desertification, or other land use changes [40]. By growing crops vertically, farmers can increase production per unit area by up to 10 times compared to traditional outdoor farming [41].
2. **Water Conservation:** Vertical farming systems can use up to 95% less water than traditional agriculture, as water is recycled and recirculated through the system [42]. This is particularly important in regions facing water scarcity, as agriculture accounts for around 70% of global freshwater withdrawals [43]. By using hydroponic or aeroponic systems, vertical farms can reduce water loss through evaporation and runoff, and can also reduce the risk of water pollution from agricultural chemicals [44].
3. **Reduced Carbon Emissions:** Vertical farming can reduce the carbon footprint of food production by minimizing transportation distances and using renewable energy sources [45]. By growing crops closer to urban centers, vertical farms can reduce the need for long-distance transportation of produce, which can account for a significant portion of the carbon emissions associated with the food system [46]. Additionally, vertical farms can be powered by renewable energy sources such as solar or wind power, further reducing their carbon footprint [47].
4. **Reduced Pesticide Use:** Vertical farming systems can minimize the need for pesticides by using integrated pest management strategies and controlling the growing environment [48]. By growing crops indoors in a controlled environment, vertical farmers can exclude many common agricultural pests and diseases, reducing the need for chemical pesticides [49]. Additionally, some vertical farming systems use beneficial insects or other

biological controls to manage pests, further reducing the need for chemical inputs [50].

6. ECONOMIC BENEFITS

Vertical farming also offers potential economic benefits, including:

1. **Increased Crop Yields:** Vertical farming systems can produce high yields in a small footprint, increasing the efficiency and profitability of food production [51]. By optimizing growing conditions and using advanced technologies such as precision agriculture and controlled environment agriculture, vertical farmers can achieve yields that are several times higher than traditional outdoor farming [52]. For example, some vertical farms have reported yields of up to 350 times higher per square foot compared to traditional farming methods [53].
2. **Year-Round Production:** Vertical farming allows for year-round crop production, regardless of weather conditions or seasonal variations [54]. By growing crops indoors in a controlled environment, vertical farmers can maintain optimal growing conditions throughout the year, enabling multiple harvests and a consistent supply of fresh produce [55]. This can help to stabilize food prices and reduce the risk of crop failures due to extreme weather events or other disruptions [56].
3. **Reduced Transportation Costs:** Vertical farming can reduce the need for long-distance transportation of produce, as crops can be grown closer to the point of consumption [57]. This can reduce transportation costs and improve the freshness and quality of produce, as well as reduce the carbon footprint of the food system [58]. By locating vertical farms in or near urban centers, farmers can also tap into local markets and reduce their reliance on complex supply chains [59].
4. **Job Creation:** Vertical farming can create new jobs in urban areas, particularly in the fields of agriculture, engineering, and technology [60]. As the vertical farming industry grows, there will be increasing demand for skilled workers in areas such as plant science, robotics, data analytics, and sustainable energy [61]. Additionally, vertical farming can provide opportunities for entrepreneurship and innovation, as startups and small businesses develop

new technologies and business models for urban agriculture [62].

7. SOCIAL BENEFITS

7.1 Vertical Farming can also Provide Social Benefits, Particularly in Urban Areas. These include

1. **Improved Food Security:** Vertical farming can increase access to fresh, healthy produce in urban areas, particularly in food deserts or low-income neighborhoods [63]. By growing crops locally and year-round, vertical farms can help to address issues of food insecurity and malnutrition in urban communities [64]. Additionally, vertical farming can help to reduce the risk of food supply disruptions due to extreme weather events, political instability, or other crises [65].
2. **Community Engagement:** Vertical farming can provide opportunities for community engagement and education, such as through school gardens, community-supported agriculture programs, or public tours and workshops [66]. By involving local residents in the production and distribution of food, vertical farms can help to build social capital and strengthen community ties [67]. Additionally, vertical farming can provide a platform for educating the public about sustainable agriculture, nutrition, and environmental stewardship [68].
3. **Urban Revitalization:** Vertical farming can contribute to the revitalization of abandoned or underutilized urban spaces, such as vacant lots, warehouses, or rooftops [69]. By converting these spaces

into productive agricultural land, vertical farms can help to improve the aesthetic and economic value of urban neighborhoods, as well as provide new opportunities for employment and entrepreneurship [70]. Additionally, vertical farming can help to reduce the urban heat island effect and improve air quality by increasing green space and vegetation in cities [71].

8. SOIL CONSERVATION STRATEGIES

Vertical farming systems can help to conserve soil resources by reducing the need for land-based agriculture. However, some vertical farming systems still rely on soil or other growing media, and it is important to use sustainable soil management practices to maintain soil health and fertility. These strategies include:

1. **Composting:** Composting organic waste can provide a sustainable source of nutrients for soil-based vertical farming systems [72]. Composting can also help to reduce waste and improve soil structure [73].
2. **Cover Cropping:** Cover cropping involves planting non-crop species between crop cycles to improve soil health and reduce erosion [74]. Cover crops can also help to suppress weeds and pests [75].
3. **Crop Rotation:** Crop rotation involves alternating the types of crops grown in a given area to reduce pest and disease pressure and improve soil fertility [76].
4. **Reduced Tillage:** Reduced tillage practices, such as no-till or strip-till, can help to reduce soil erosion and improve soil structure [77].

Table 2. Compares the environmental impacts of vertical farming and traditional agriculture

Environmental Impact	Vertical Farming	Traditional Agriculture
Land Use	Low	High
Water Use	Low	High
Carbon Emissions	Low	High
Pesticide Use	Low	High

Table 3. Compares the economic benefits of vertical farming and traditional agriculture

Economic Benefit	Vertical Farming	Traditional Agriculture
Crop Yields	High	Low
Year-Round Production	Yes	No
Transportation Costs	Low	High
Job Creation	High	Low

Table 4. Summarizes the social benefits of vertical farming

Social Benefit	Description
Improved Food Security	Increased access to fresh, healthy produce in urban areas
Community Engagement	Opportunities for community involvement and education in sustainable agriculture
Urban Revitalization	

Table 5. Summarizes the social benefits of vertical farming

Social Benefit	Description
Improved Food Security	Increased access to fresh, healthy produce in urban areas
Community Engagement	Opportunities for community involvement and education
Urban Revitalization	Revitalization of abandoned or underutilized urban spaces

Table 6. Compares the advantages and limitations of different soil conservation strategies for vertical farming

Strategy	Advantages	Limitations
Composting	- Sustainable nutrient source - Improves soil structure - Reduces waste	- Requires space and equipment - Potential for odors and pests
Cover Cropping	- Improves soil health - Reduces erosion - Suppresses weeds and pests	- Requires additional management - May compete with crops for resources
Crop Rotation	- Reduces pest and disease pressure - Improves soil fertility	- Requires planning and management - May limit crop diversity
Reduced Tillage	- Reduces soil erosion - Improves soil structure	- May require specialized equipment - May increase weed pressure

9. WATER CONSERVATION STRATEGIES

Vertical farming systems can also help to conserve water resources by using efficient irrigation and water recycling techniques. These strategies include:

- Drip Irrigation:** Drip irrigation involves delivering water directly to the root zone of plants, reducing water loss through evaporation and runoff [78]. Drip irrigation can also help to prevent disease by keeping foliage dry [79].
- Hydroponic Systems:** Hydroponic systems can use up to 95% less water than traditional agriculture by recirculating nutrient-rich water through the system [80]. Hydroponic systems also allow for precise control over nutrient delivery [81].
- Rainwater Harvesting:** Rainwater harvesting involves collecting and storing rainwater for use in irrigation [82]. This can reduce the need for municipal water sources and improve water security [83].

- Water Treatment and Recycling:** Vertical farming systems can treat and recycle wastewater from the system, reducing water consumption and waste [84]. This can be achieved through the use of filtration systems, biofilters, and other water treatment technologies [85].

10. CASE STUDIES

Several successful vertical farming projects have been developed around the world, demonstrating the potential of this innovative agricultural system. Some notable examples include:

- AeroFarms (Newark, New Jersey, USA):** AeroFarms is a commercial vertical farming company that uses aeroponic technology to grow leafy greens and herbs in a 70,000 square foot facility [86]. The company uses LED lighting, precise nutrient delivery, and data analytics to optimize crop growth and quality [87].
- Sky Greens (Singapore):** Sky Greens is a vertical farming company that uses a

proprietary rotating tower system to grow vegetables in a land-scarce urban environment [88]. The system uses hydraulic power to rotate the towers, ensuring even light distribution and reducing energy costs [89].

3. **Plantagon CityFarm (Linköping, Sweden):** Plantagon CityFarm is a vertical greenhouse that uses hydroponic technology to grow crops in a closed-loop system [90]. The facility is integrated with a biogas plant that provides renewable energy and nutrient-rich water for the crops [91].

11. CHALLENGES AND LIMITATIONS

1. **High Initial Costs:** Vertical farming systems require significant upfront investments in infrastructure, equipment, and technology [92]. This can be a barrier to entry for small-scale farmers and startups [93].
2. **Energy Consumption:** Vertical farming systems rely heavily on artificial lighting and climate control, which can be energy-intensive and increase operating costs

[94]. Efforts are being made to develop more energy-efficient technologies, such as LED lighting and renewable energy sources [95].

3. **Limited Crop Diversity:** Most vertical farming systems are optimized for leafy greens, herbs, and other fast-growing crops [96]. Expanding the range of crops that can be grown efficiently in vertical systems is an ongoing area of research and development [97].
4. **Skill Requirements:** Vertical farming requires a high level of technical expertise in areas such as plant science, engineering, and data analytics [98]. Developing a skilled workforce and providing training opportunities is important for the growth of the industry [99].
5. **Regulatory and Policy Challenges:** The regulatory and policy landscape for vertical farming is still evolving, with questions around zoning, food safety, and environmental impacts [100]. Developing clear and consistent regulations and policies will be important for the long-term success of the industry [101].

Table 7. Compares the advantages and limitations of different water conservation strategies for vertical farming

Strategy	Advantages	Limitations
Drip Irrigation	- Efficient water use - Reduces disease pressure - Precise nutrient delivery	- Requires regular maintenance - May clog with mineral buildup
Hydroponic Systems	- Efficient water use - Precise nutrient control - High yields	- Requires technical expertise - Risk of waterborne diseases
Rainwater Harvesting	- Reduces need for municipal water - Improves water security	- Requires storage infrastructure - Limited by rainfall availability
Water Treatment and Recycling	- Reduces water consumption and waste - Improves water quality	- Requires technical expertise and infrastructure - May be energy-intensive



Fig. 2. Shows the rotating tower system used by Sky Greens

12. FUTURE RESEARCH AND REFERENCES DEVELOPMENT NEEDS

1. **Crop Breeding and Genetics:** Developing crop varieties that are optimized for vertical farming systems, with traits such as compact growth habits, disease resistance, and high nutrient density [102].
2. **Automation and Robotics:** Developing advanced automation and robotics technologies to reduce labor costs and improve efficiency in vertical farming systems [103].
3. **Sensors and Data Analytics:** Improving sensor technologies and data analytics to optimize crop growth and resource efficiency, and to enable predictive maintenance and troubleshooting [104].
4. **Renewable Energy Integration:** Integrating vertical farming systems with renewable energy sources such as solar, wind, and biogas to reduce operating costs and environmental impacts [105].
5. **Waste Valorization:** Developing technologies to valorize waste streams from vertical farming systems, such as by converting plant residues into biofuels or bioplastics [106].

13. CONCLUSION

Vertical farming has the potential to revolutionize sustainable agriculture in the 21st century, providing a viable solution to the challenges of population growth, urbanization, and climate change. By leveraging advanced technologies and innovative strategies for soil and water conservation, vertical farming systems can produce high yields of fresh, healthy produce in a small footprint, with reduced environmental impacts and increased resource efficiency. However, realizing the full potential of vertical farming will require ongoing research and development, as well as supportive policies and regulations to enable widespread adoption. Governments, industry, and academia must work together to address the challenges and limitations of vertical farming, and to create an enabling environment for innovation and growth in this field.

COMPETING INTERESTS

Authors have declared that no competing interests exist.

1. United Nations. World population prospects: The 2017 revision. United Nations Department of Economic and Social Affairs, Population Division; 2017.
2. Despommier D. The vertical farm: Feeding the world in the 21st century. Macmillan; 2010.
3. Al-Kodmany K. The vertical farm: A review of developments and implications for the vertical city. Buildings. 2018;8(2):24.
4. Benke K, Tomkins B. Future food-production systems: Vertical farming and controlled-environment agriculture. Sustainability. 2017;9(1):13.
5. Despommier D. The rise of vertical farms. Scientific American. 2009;301(5):80-87.
6. Despommier D. Farming up the city: The rise of urban vertical farms. Trends in Biotechnology. 2013;31(7):388-389.
7. Thomaier S, Specht K, Henckel D, Dierich A, Siebert R, Freisinger UB, Sawicka M. Farming in and on urban buildings: Present practice and specific novelties of Zero-Acreage Farming (ZFarming). Renewable Agriculture and Food Systems. 2015; 30(1):43-54.
8. Al-Kodmany K. The vertical farm: A review of developments and implications for the vertical city. Buildings. 2018;8(2).
9. Nagle LK. Vertical Food Production: Applications and Modeling; 2016.
10. AeroFarms. Our Farms; 2021. Available:<https://aerofarms.com/farms/>
11. Kozai T, Niu G, Takagaki M. (Eds.). Plant factory: An indoor vertical farming system for efficient quality food production. Academic Press; 2015.
12. Agrilyst. State of indoor farming. Agrilyst Inc., New York, NY, USA; 2017.
13. Resh HM. Hydroponic food production: A definitive guidebook for the advanced home gardener and the commercial hydroponic grower. CRC Press; 2016.
14. Cooper A. The ABC of NFT. Nutrient film technique. Grower Books; 1979.
15. Goto E. Plant production in a closed plant factory with artificial lighting. Acta Horticulturae. 2012;956:37-49.
16. Brechner M, Both AJ. Hydroponic lettuce handbook. Cornell Controlled Environment Agriculture. 1996;504-509.

17. Weathers PJ, Zobel RW. Aeroponics for the culture of organisms, tissues and cells. *Biotechnology Advances*. 1992;10(1):93-115.
18. Lakhari IA, Gao J, Syed TN, Chandio FA, Buttar NA. Modern plant cultivation technologies in agriculture under controlled environment: A review on aeroponics. *Journal of Plant Interactions*. 2018;13(1):338-352.
19. Somerville C, Cohen M, Pantanella E, Stankus A, Lovatelli A. Small-scale aquaponic food production: Integrated fish and plant farming. *FAO Fisheries and Aquaculture Technical Paper*. 2014;589.
20. Rakocy JE, Masser MP, Losordo TM. Recirculating aquaculture tank production systems: Aquaponics—integrating fish and plant culture. *Southern Regional Aquaculture Center Publication*. 2016;454: 1-16.
21. Komives T, Junge R. Aquaponics in the built environment. In *Plant Factory*. Academic Press. 2015;523-558.
22. Gómez C, Izzo LG. Increasing efficiency of crop production with LEDs. *AIMS Agriculture and Food*. 2018;3(2):135-153.
23. Kozai T. Plant factory in Japan-current situation and perspectives. *Chronica Horticulturae*. 2013;53(2):8-11.
24. Pérez-Urrestarazu L, Fernández-Cañero R, Franco-Salas A, Egea G. Vertical greening systems and sustainable cities. *Journal of Urban Technology*. 2015;22(4): 65-85.
25. Kozai T, Niu G. *Plant factory: An indoor vertical farming system for efficient quality food production*. Academic Press; 2020.
26. Darko E, Heydarizadeh P, Schoefs B, Sabzalain MR. Photosynthesis under artificial light: the shift in primary and secondary metabolism. *Philosophical Transactions of the Royal Society B: Biological Sciences*. 2014;369(1640): 20130243.
27. Singh D, Basu C, Meinhardt-Wollweber M, Roth B. LEDs for energy efficient greenhouse lighting. *Renewable and Sustainable Energy Reviews*. 2015;49: 139-147.
28. Shamshiri RR, Kalantari F, Ting KC, Thorp KR, Hameed IA, Weltzien C, Shad ZM. Advances in greenhouse automation and controlled environment agriculture: A transition to plant factories and urban agriculture. *International Journal of Agricultural and Biological Engineering*. 2018;11(1):1-22.
29. Graamans L, Baeza E, Van Den Dobbelsteen A, Tsafaras I, Stanghellini C. Plant factories versus greenhouses: Comparison of resource use efficiency. *Agricultural Systems*. 2018;160:31-43.
30. Mehra M, Saxena S, Sankaranarayanan S, Tom RJ, Veeramanikandan M. IOT based hydroponics system using Deep Neural Networks. *Computers and Electronics in Agriculture*. 2018;155:473-486.
31. Wang J, Luo C, Jiang X, Li H. A robust monitoring system for hydroponic nutrients based on an array of ion-selective electrodes. *Sensors*. 2018;18(10):3555.
32. Jung DH, Kim HJ, Kim SH, Choi GL, Ahn TI, Son JE, Sudduth KA. Automated lettuce nutrient solution management using an array of ion-selective electrodes. *Transactions of the ASABE*. 2015;58(5): 1309-1319.
33. Rius-Ruiz FX, Andrade FJ, Riu J, Rius FX. Computer-operated analytical platform for the determination of nutrients in hydroponic systems. *Food Chemistry*. 2014;147:92-97.
34. Pattison PM, Tsao JY, Brainard GC, Bugbee B. LEDs for photons, physiology and food. *Nature*. 2018;563(7732):493-500.
35. Haydon MJ. Automated nutrient delivery systems for greenhouse production. In *Plant Factory*. Academic Press. 2020;207-220.
36. Li K, Huang T, Wu Z, Zhang Z. Automated Harvesting of Leafy Vegetables in Greenhouse Using Robotics and Machine Vision: A Review. *IEEE Access*, 7. 2019; 169730-169744.
37. Van Henten EJ, Hemming J, Van Tuijl BAJ, Kornet JG, Meuleman J, Bontsema J, Van Os EA. An autonomous robot for harvesting cucumbers in greenhouses. *Autonomous Robots*. 2002;13(3):241-258.
38. Kacira M, Sase S, Kacira O, Okushima L, Ishii M, Kowata H, Moriyama H. Status of greenhouse production in Turkey: Focusing on vegetable and floriculture production. *Journal of Agricultural Meteorology*. 2004;60(2):115-122.
39. Despommier D. Farming up the city: The rise of urban vertical farms. *Trends in Biotechnology*. 2013;31(7):388-389.

40. Eigenbrod C, Gruda N. Urban vegetable for food security in cities. A review. *Agronomy for Sustainable Development*. 2015;35(2):483-498.
41. Beacham AM, Vickers LH, Monaghan JM. Vertical farming: A summary of approaches to growing skywards. *The Journal of Horticultural Science and Biotechnology*. 2019;94(3):277-283.
42. Kozai T. *Smart Plant Factory: The Next Generation Indoor Vertical Farms*. Springer; 2018.
43. FAO. *The future of food and agriculture – Trends and challenges*. Rome; 2017.
44. Orsini F, Kahane R, Nono-Womdim R, Gianquinto G. Urban agriculture in the developing world: A review. *Agronomy for Sustainable Development*. 2013;33(4):695-720.
45. Al-Chalabi M. Vertical farming: Skyscraper sustainability? *Sustainable Cities and Society*. 2015;18P:74-77.
46. Benke K, Tomkins B. Future food-production systems: Vertical farming and controlled-environment agriculture. *Sustainability*. 2017;9(1):13.
47. Specht K, Siebert R, Hartmann I, Freisinger UB, Sawicka M, Werner A, Dierich A. Urban agriculture of the future: An overview of sustainability aspects of food production in and on buildings. *Agriculture and Human Values*. 2014; 31(1):33-51.
48. Kalantari F, Tahir OM, Joni RA, Fatemi E. Opportunities and challenges in sustainability of vertical farming: A review. *Journal of Landscape Ecology*. 2018;11 (1):35-60.
49. Despommier D. The vertical farm: Controlled environment agriculture carried out in tall buildings would create greater food safety and security for large urban populations. *Journal für Verbraucherschutz und Lebensmittelsicherheit*. 2011;6(2):233-236.
50. Toulaitos D, Dodd IC, McAinsh M. Vertical farming increases lettuce yield per unit area compared to conventional horizontal hydroponics. *Food and Energy Security*. 2016;5(3):184-191.
51. Banerjee C, Adenauer L. Up, up and away! The economics of vertical farming. *Journal of Agricultural Studies*. 2014;2(1): 40-60.
52. Eaves J, Eaves S. Comparing the profitability of a greenhouse to a vertical farm in Quebec. *Canadian Journal of Agricultural Economics/Revue canadienne d'agroeconomie*. 2018;66(1):43-54.
53. Shao Y, Heath T, Zhu Y. Developing an economic estimation system for vertical farms. *International Journal of Agricultural and Environmental Information Systems (IJAEIS)*. 2016;7(2):26-51.
54. Agrilyst. *State of indoor farming*. Agrilyst Inc., New York, NY, USA; 2017.
55. Kozai T, Niu G. *Plant factory: An indoor vertical farming system for efficient quality food production*. Academic Press; 2020.
56. Kyriacou MC, De Pascale S, Kyratzis A, Roupheal Y. Microgreens as a component of space life support systems: A cornucopia of functional food. *Frontiers in Plant Science*. 2017;8:1587.
57. Khandaker M, Kotzen B. The potential for combining living wall and vertical farming systems with aquaponics with special emphasis on substrates. *Aquaculture Research*. 2018;49(4):1454-1468.
58. Specht K, Weith T, Swoboda K, Siebert R. Socially acceptable urban agriculture businesses. *Agronomy for Sustainable Development*. 2016;36(1):1-14.
59. Despommier D. *The vertical farm: Feeding the world in the 21st century*. Macmillan; 2010.
60. Thomaier S, Specht K, Henckel D, Dierich A, Siebert R, Freisinger UB, Sawicka M. Farming in and on urban buildings: Present practice and specific novelties of Zero-Acreage Farming (ZFarming). *Renewable Agriculture and Food Systems*. 2015;30 (1):43-54.
61. Pascual MP, Lorenzo GA, Gabriel AG. Vertical farming using hydroponic system: Toward a sustainable onion production in Nueva Ecija, Philippines. *Open Journal of Ecology*. 2018;8(1):25-41.
62. Sanyé-Mengual E, Oliver-Solà J, Montero JI, Rieradevall J. An environmental and economic life cycle assessment of rooftop greenhouse (RTG) implementation in Barcelona, Spain. Assessing new forms of urban agriculture from the greenhouse structure to the final product level. *The International Journal of Life Cycle Assessment*. 2015;20(3):350-366.
63. Specht K, Siebert R, Thomaier S, Freisinger UB, Sawicka M, Dierich A,

- Busse M. Zero-acreage farming in the city of Berlin: An aggregated stakeholder perspective on potential benefits and challenges. *Sustainability*. 2015;7(4):4511-4523.
64. Orsini F, Gasperi D, Marchetti L, Piovene C, Draghetti S, Ramazzotti S, Gianquinto G. Exploring the production capacity of rooftop gardens (RTGs) in urban agriculture: The potential impact on food and nutrition security, biodiversity and other ecosystem services in the city of Bologna. *Food Security*. 2014;6(6):781-792.
65. Sanjuan-Delmás D, Llorach-Massana P, Nadal A, Ercilla-Montserrat M, Muñoz P, Montero JI, Rieradevall J. Environmental assessment of an integrated rooftop greenhouse for food production in cities. *Journal of Cleaner Production*. 2018;177:326-337.
66. Pons O, Nadal A, Sanyé-Mengual E, Llorach-Massana P, Cuerva E, Sanjuan-Delmás D, Rovira MR. Roofs of the future: Rooftop greenhouses to improve buildings metabolism. *Procedia Engineering*. 2015;123:441-448.
67. Specht K, Siebert R, Thomaier S. Perception and acceptance of agricultural production in and on urban buildings (ZFarming): A qualitative study from Berlin, Germany. *Agriculture and Human Values*. 2016;33(4):753-769.
68. Sanyé-Mengual E, Anguelovski I, Oliver-Solà J, Montero JI, Rieradevall J. Resolving differing stakeholder perceptions of urban rooftop farming in Mediterranean cities: Promoting food production as a driver for innovative forms of urban agriculture. *Agriculture and Human Values*. 2016;33(1):101-120.
69. Whittinghill LJ, Rowe DB. The role of green roof technology in urban agriculture. *Renewable Agriculture and Food Systems*. 2012;27(4):314-322.
70. Gould D, Caplow T. Building-integrated agriculture: A new approach to food production. In *Metropolitan Sustainability*. Woodhead Publishing. 2012;147-170.
71. Sanyé-Mengual E, Cerón-Palma I, Oliver-Solà J, Montero JI, Rieradevall J. Environmental analysis of the logistics of agricultural products from roof top greenhouses in Mediterranean urban areas. *Journal of the Science of Food and Agriculture*. 2013;93(1):100-109.
72. Grard BJP, Bel N, Marchal N, Madre F, Castell JF, Cambier P, Aubry C. Recycling urban waste as possible use for rooftop vegetable garden. *Future of Food: Journal on Food, Agriculture and Society*. 2015;3(1):21-34.
73. Sanyé-Mengual E, Orsini F, Oliver-Solà J, Rieradevall J, Montero JI, Gianquinto G. Techniques and crops for efficient rooftop gardens in Bologna, Italy. *Agronomy for Sustainable Development*. 2015;35 (4):1477-1488.
74. Thomaier S, Specht K, Henckel D, Dierich A, Siebert R, Freisinger UB, Sawicka M. Farming in and on urban buildings: Present practice and specific novelties of Zero-Acreage Farming (ZFarming). *Renewable Agriculture and Food Systems*. 2015;30(1):43-54.
75. Beauchesne A, Bryant C. Agriculture and innovation in the urban fringe: The case of organic farming in Quebec, Canada. *Tijdschrift voor economische en sociale geografie*. 1999;90(3):320-328.
76. Sanyé-Mengual E, Oliver-Solà J, Montero JI, Rieradevall J. An environmental and economic life cycle assessment of rooftop greenhouse (RTG) implementation in Barcelona, Spain. Assessing new forms of urban agriculture from the greenhouse structure to the final product level. *The International Journal of Life Cycle Assessment*. 2015;20(3):350-366.
77. Wortman SE, Lovell ST. Environmental challenges threatening the growth of urban agriculture in the United States. *Journal of Environmental Quality*. 2013;42(5):1283-1294.
78. Buehler D, Junge R. Global trends and current status of commercial urban rooftop farming. *Sustainability*. 2016;8(11):1108.
79. Specht K, Siebert R, Thomaier S, Freisinger UB, Sawicka M, Dierich A, Busse M. Zero-acreage farming in the city of Berlin: An aggregated stakeholder perspective on potential benefits and challenges. *Sustainability*. 2015;7(4):4511-4523.
80. Kozai T. Resource use efficiency of closed plant production system with artificial light: Concept, estimation and application to plant factory. *Proceedings of the Japan Academy, Series B*. 2013;89(10):447-461.

81. Kozai T. Smart Plant Factory: The Next Generation Indoor Vertical Farms. Springer; 2018.
82. Gould D, Caplow T, Nelkin J. Building-integrated agriculture: A new approach to food production. In Proceedings of the 2007 Conf. of Green Roofs for Healthy Cities; 2007.
83. Nelkin J, Caplow T. Sustainable controlled environment agriculture for urban areas. *Acta Horticulturae*. 2008;801:449-456.
84. Orsini F, Gasperi D, Marchetti L, Piovene C, Draghetti S, Ramazzotti S, Gianquinto G. Exploring the production capacity of rooftop gardens (RTGs) in urban agriculture: The potential impact on food and nutrition security, biodiversity and other ecosystem services in the city of Bologna. *Food Security*. 2014;6(6):781-792.
85. Specht K, Siebert R, Thomaier S, Freisinger UB, Sawicka M, Dierich A, Busse M. Zero-acreage farming in the city of Berlin: An aggregated stakeholder perspective on potential benefits and challenges. *Sustainability*. 2015;7(4):4511-4523.
86. AeroFarms. Our Farms; 2021. Available:<https://aerofarms.com/farms/>
87. AeroFarms. Our Technology; 2021. Available:<https://aerofarms.com/technology>
88. Sky Greens. About Sky Greens; 2021. Available:<https://www.skygreens.com/about-sky-greens/>
89. Sky Greens. Technology; 2021. Available:<https://www.skygreens.com/technology/>
90. Plantagon. Urban Agriculture; 2021. Available:<https://plantagon.com/urban-agriculture/>
91. Plantagon. The Plantscraper; 2021. Available:<https://plantagon.com/plantscraper/>
92. Agrilyst. State of indoor farming. Agrilyst Inc., New York, NY, USA; 2017.
93. Benke K, Tomkins B. Future food-production systems: Vertical farming and controlled-environment agriculture. *Sustainability*. 2017;9(1):13.
94. Kozai T, Niu G. Plant factory: An indoor vertical farming system for efficient quality food production. Academic Press; 2020.
95. Graamans L, Baeza E, Van Den Dobbelaars A, Tsafaras I, Stanghellini C. Plant factories versus greenhouses: Comparison of resource use efficiency. *Agricultural Systems*. 2018;160:31-43.
96. Kozai T. Smart Plant Factory: The Next Generation Indoor Vertical Farms. Springer; 2018.
97. Kozai T, Niu G, Takagaki M. (Eds.). Plant factory: An indoor vertical farming system for efficient quality food production. Academic Press; 2015.
98. Shamshiri RR, Kalantari F, Ting KC, Thorp KR, Hameed IA, Weltzien C, Shad ZM. Advances in greenhouse automation and controlled environment agriculture: A transition to plant factories and urban agriculture. *International Journal of Agricultural and Biological Engineering*. 2018;11(1):1-22.
99. Romeo D, Veà EB, Thomsen M. Environmental impacts of urban hydroponics in Europe: a case study in Lyon. *Procedia CIRP*. 2018;69:540-545.
100. Goodman W, Minner J. Will the urban agricultural revolution be vertical and soilless? A case study of controlled environment agriculture in New York City. *Land Use Policy*. 2019;83:160-173.
101. Specht K, Zoll F, Schumann H, Bela J, Kachel J, Robischon M. How will we eat and produce in the cities of the future? From edible insects to vertical farming—A study on the perception and acceptability of new approaches. *Sustainability*. 2019;11(16):4315.
102. Tomlinson L. Indoor aquaponics in abandoned buildings: A potential solution to food deserts. *Sustainable Development Law and Policy*. 2015;16(1):5.
103. Nassr MS, Shams AS. The potential of energy saving and food production from greenhouse solar system. *Journal of Renewable Energy*; 2016.
104. Lakhari IA, Gao J, Syed TN, Chandio FA, Buttari NA. Modern plant cultivation technologies in agriculture under controlled environment: A review on aeroponics. *Journal of Plant Interactions*. 2018;13(1):338-352.
105. Muñoz P, Antón A, Nuñez M, Paranjpe A, Ariño J, Castells X, Rieradevall J. Comparing the environmental impacts of greenhouse versus open-field tomato production in the Mediterranean region. *International Symposium on High Technology for Greenhouse System*

- Management: Greensys. 2008;2007 (801):1591-1596.
106. Rufi-Salis M, Petit-Boix A, Villalba G, Sanjuan-Delmás D, Parada F, Ercilla-Montserrat M, Gabarrell X. Recirculating water and nutrients in urban agriculture: An opportunity towards environmental sustainability and water use efficiency? Journal of Cleaner Production. 2020; 261:121213.

© Copyright (2024): Author(s). The licensee is the journal publisher. This is an Open Access article distributed under the terms of the Creative Commons Attribution License (<http://creativecommons.org/licenses/by/4.0>), which permits unrestricted use, distribution, and reproduction in any medium, provided the original work is properly cited.

Peer-review history:

The peer review history for this paper can be accessed here:
<https://www.sdiarticle5.com/review-history/115857>